

Ultra-Pure ^{163}Ho Samples for Neutrino Mass Measurements

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^{163}Ho Electron Capture

$T_{1/2} = 4570$ years

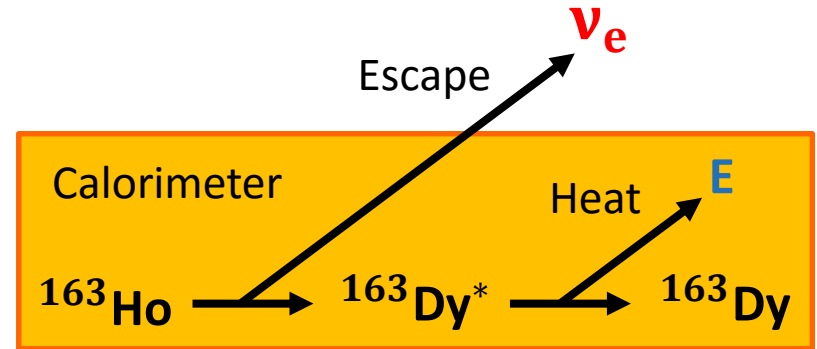
$Q_{\text{EC}} = 2.833(30)_{\text{stat}}(15)_{\text{sys}}$ keV [1]

Atomic de-excitation:

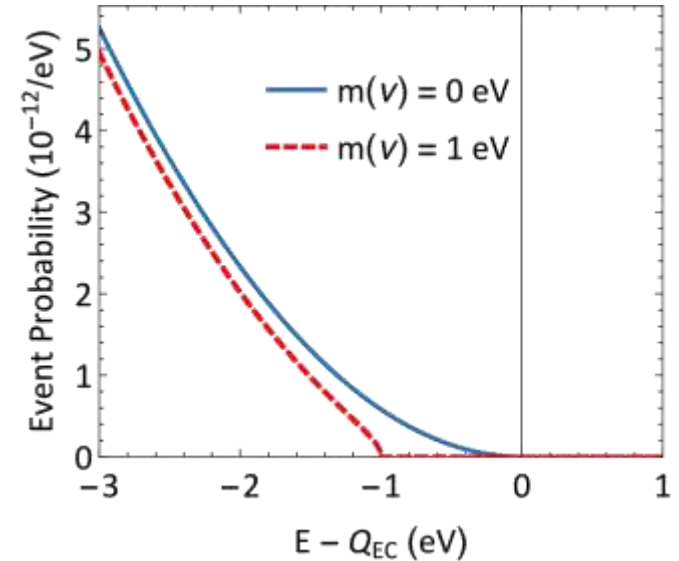
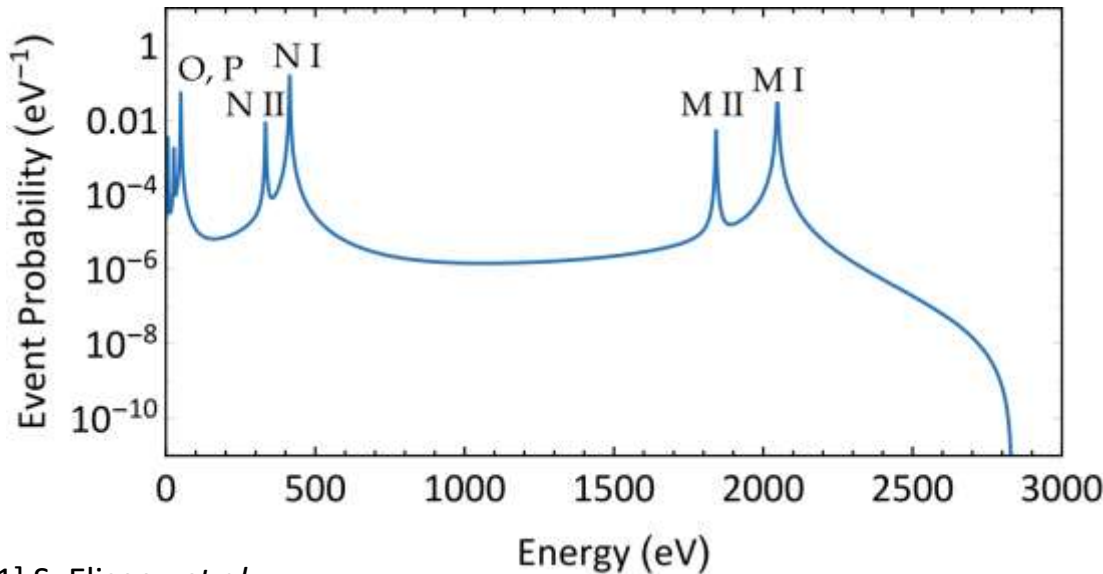
- X-ray emission
- Auger electrons



Calorimetric measurement



Non-zero neutrino mass
affects de-excitation spectrum

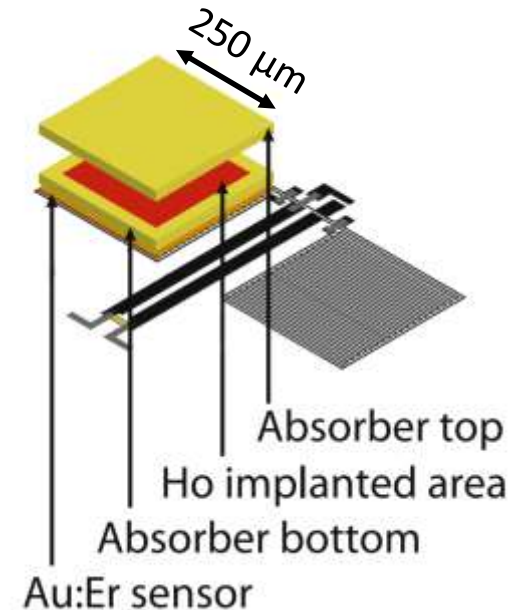
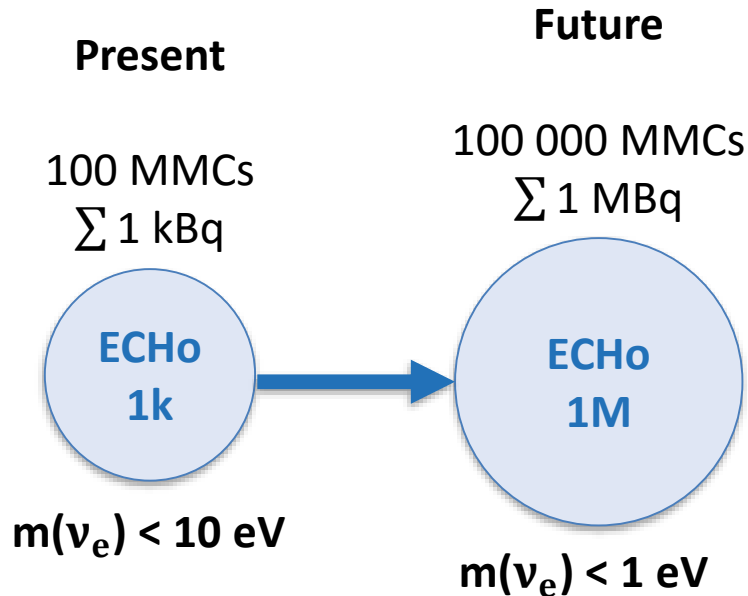


[1] S. Eliseev *et al.*,
Phys. Rev. Lett. **115**, 062501 (2015)

EChO Detector Setup

Metallic Magnetic Calorimeters (MMCs)

- ^{163}Ho embedded in $250 \times 250 \times 10 \mu\text{m}^3$ Au absorber
- 64 MMC pixels per detector chip



Source Requirements for sub-eV Sensitivity

Statistics

Total counts $> 10^{14}$ → Activity ≈ 1 MBq

Background level

< 0.5 events/eV/day → $^{166m}\text{Ho}/^{163}\text{Ho} < 10^{-9}$
and no other radioactive contamination

**Ultra-Pure + Efficient
Production**

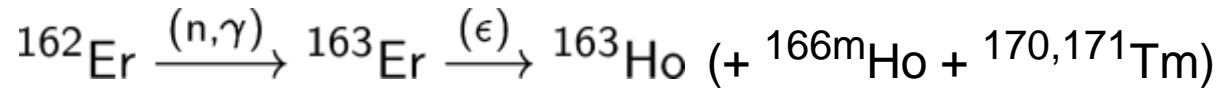
Production of Pure ^{163}Ho



1. Chemical separation of Er from all **lighter lanthanides**
2. Neutron irradiation at ILL high flux reactor
3. Chemical separation of Ho from all **heavier lanthanides**
4. ^{163}Ho Isotope Enrichment by Resonance Ionization Mass Separation
5. Ion Implantation into MMCs

Reactor-Based ^{163}Ho Production at ILL Grenoble

Neutron activation of enriched ^{162}Er sample at high flux reactor:



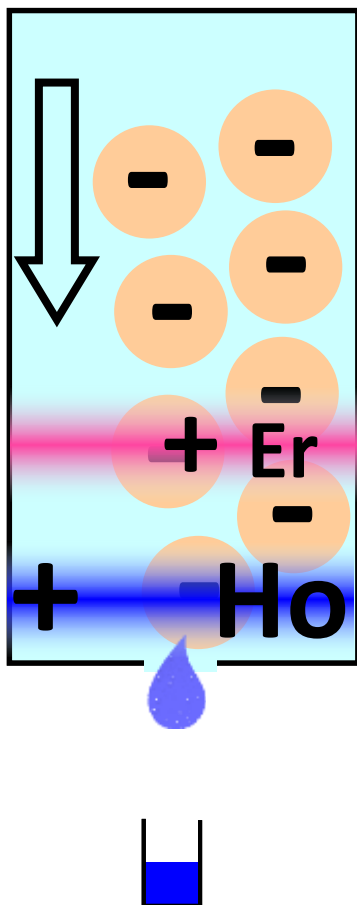
- Large cross-section + high flux ($\Phi_{\text{th}} = 1.3 \times 10^{15} \text{ cm}^{-2} \text{ s}^{-1}$) \rightarrow high ^{163}Ho yield
- Production of 6 MBq ^{163}Ho completed ($\sim 10^{18}$ atoms, 1 mg)

Thulium 69	Tm162 21.70 m	Tm163 1.81 h	Tm164 2.99 m	Tm165 1.25 d	Tm166 7.70 h	Tm167 9.25 d	Tm168 93.10 d
Erbium 68	Er161 3.21 h	Er162 0.14	Er163 1.25 h	Er164 1.61	Er165 10.36 h	Er166 33.61	Er167 22.93
Holmium 67	Ho160 25.30 m	Ho161 2.48 h	Ho162 15.00 m	Ho163 4570 y	Ho164 28.60 m	Ho165 100	Ho166 1.2e3 y 1.12 d
Dysprosium 66	Dy159 144.40 d	Dy160 2.34	Dy161 18.91	Dy162 25.51	Dy163 24.9	Dy164 28.18	Dy165 2.33 h

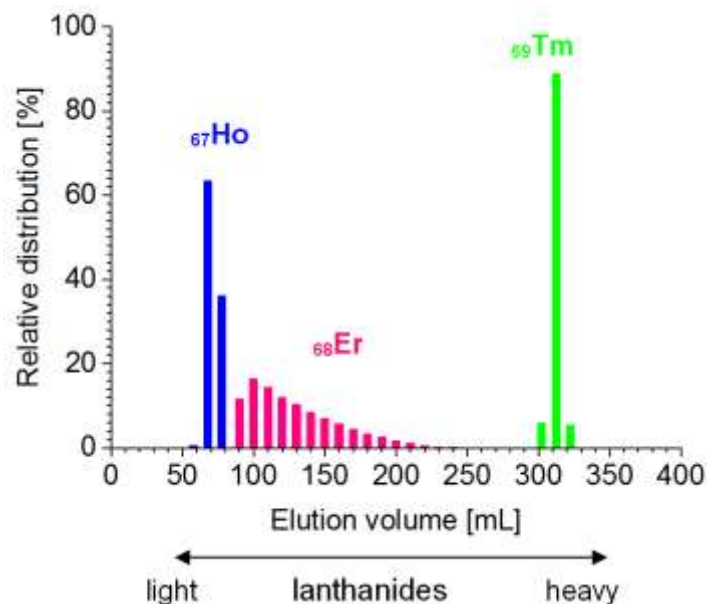


Chemical Separation of Holmium

High Performance Liquid
Chromatography
(HPLC)



Dedicated System for Er / Ho Separation



H. Dorrer *et al.*,
submitted to
Radiochim. Acta. (2017)

Purity:

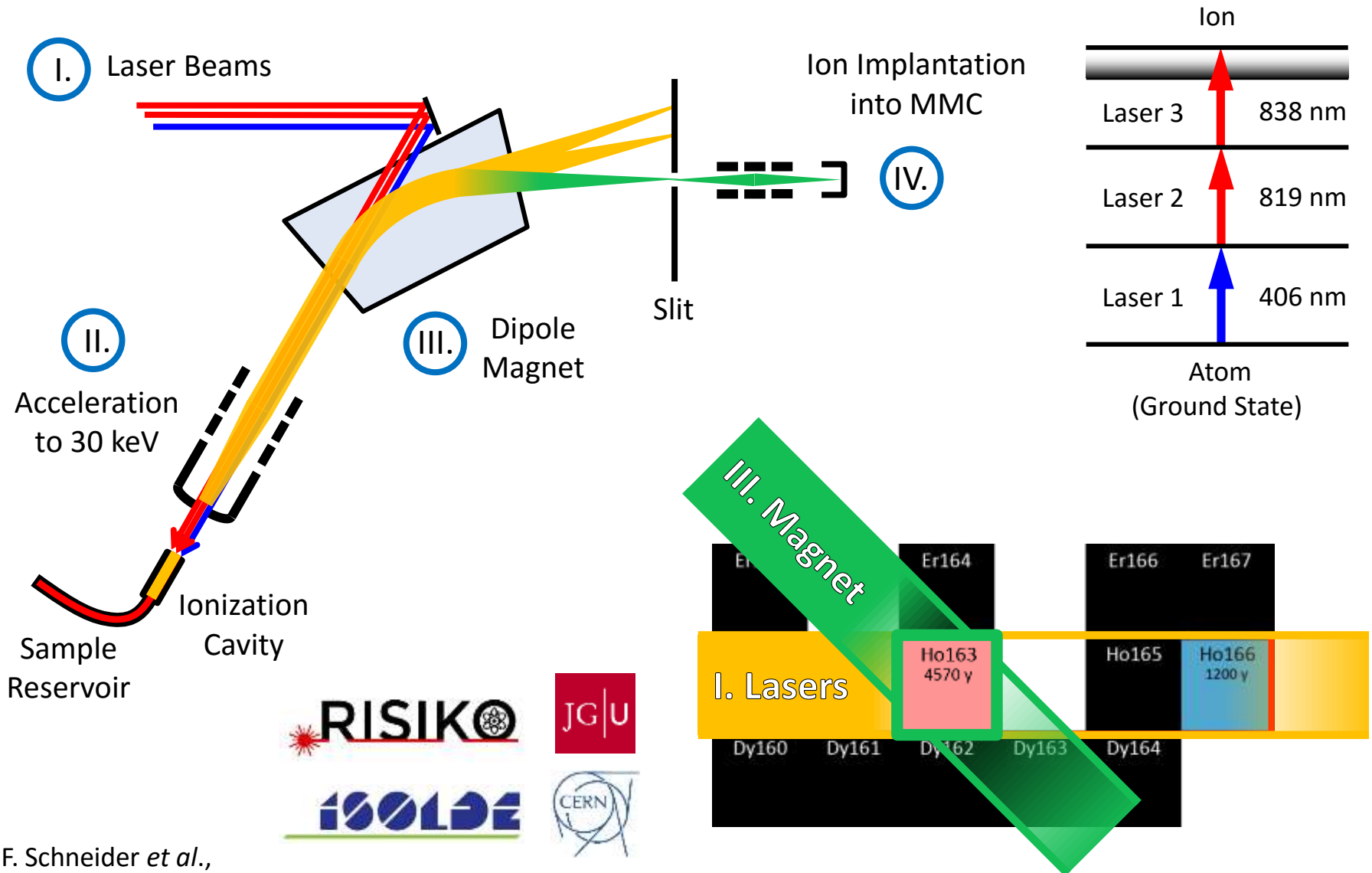
Er/Ho < 0.1
 $^{166m}\text{Ho}/^{163}\text{Ho} \approx 10^{-4}$

no other radioactive contamination
visible in γ -spectrum

Efficiency:

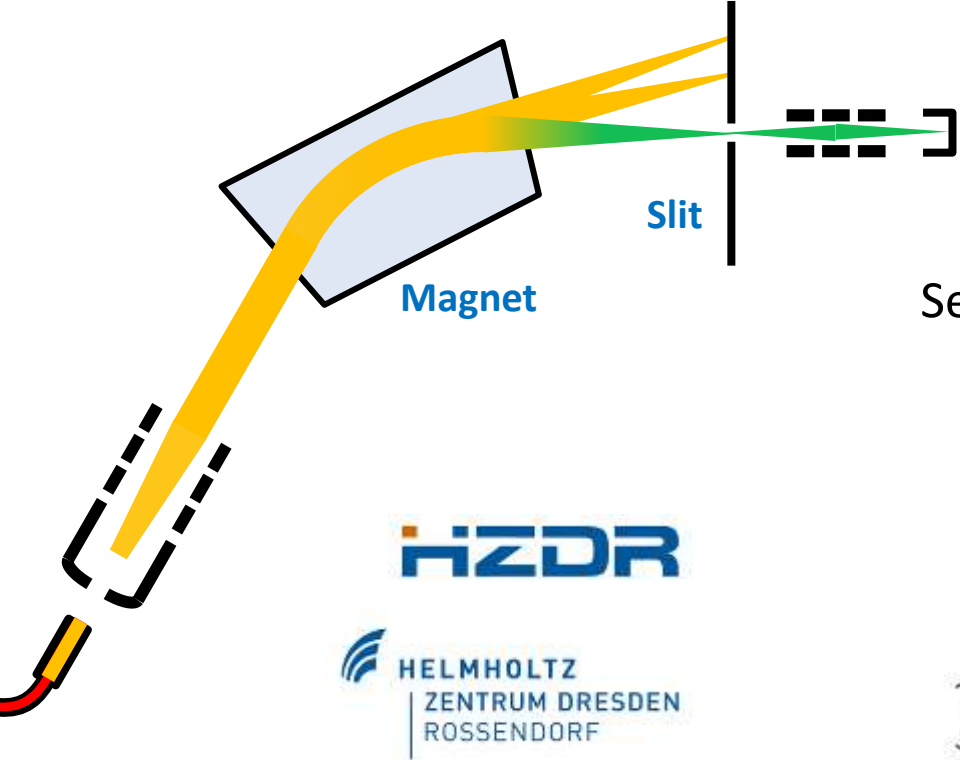
$95 \pm 1 \%$

Resonance Ionization Mass Separation



F. Schneider *et al.*,
NIM B **376**, 388 (2016)

Isotope Selectivity of Mass Separation

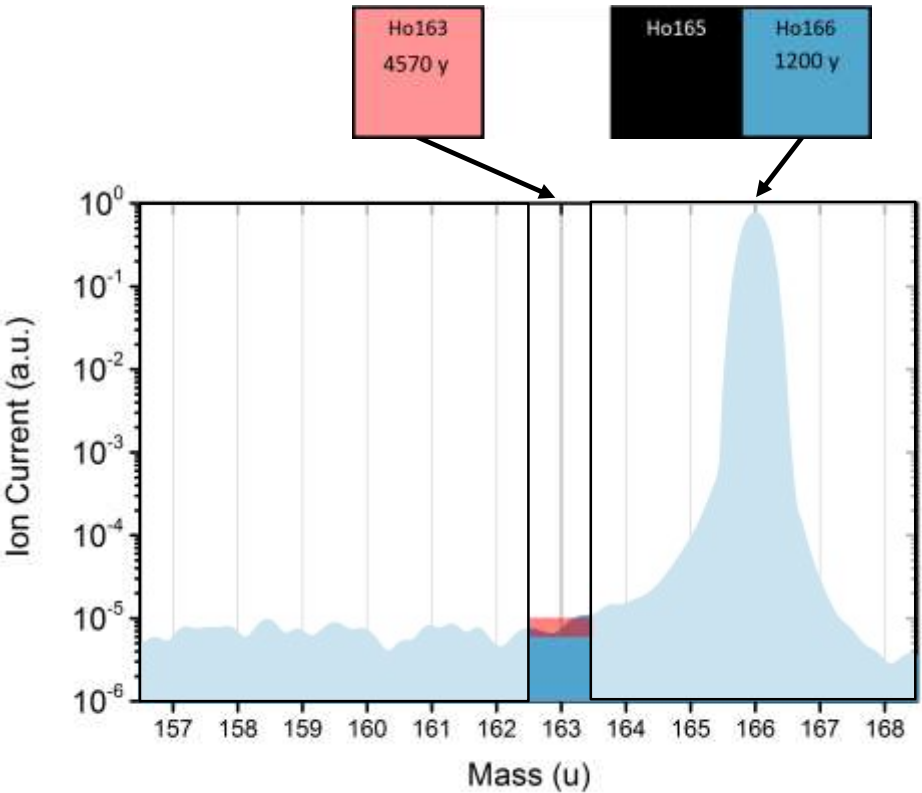


Purity Enhancement:
 $^{166m}\text{Ho}/^{163}\text{Ho} \approx 10^{-5}$

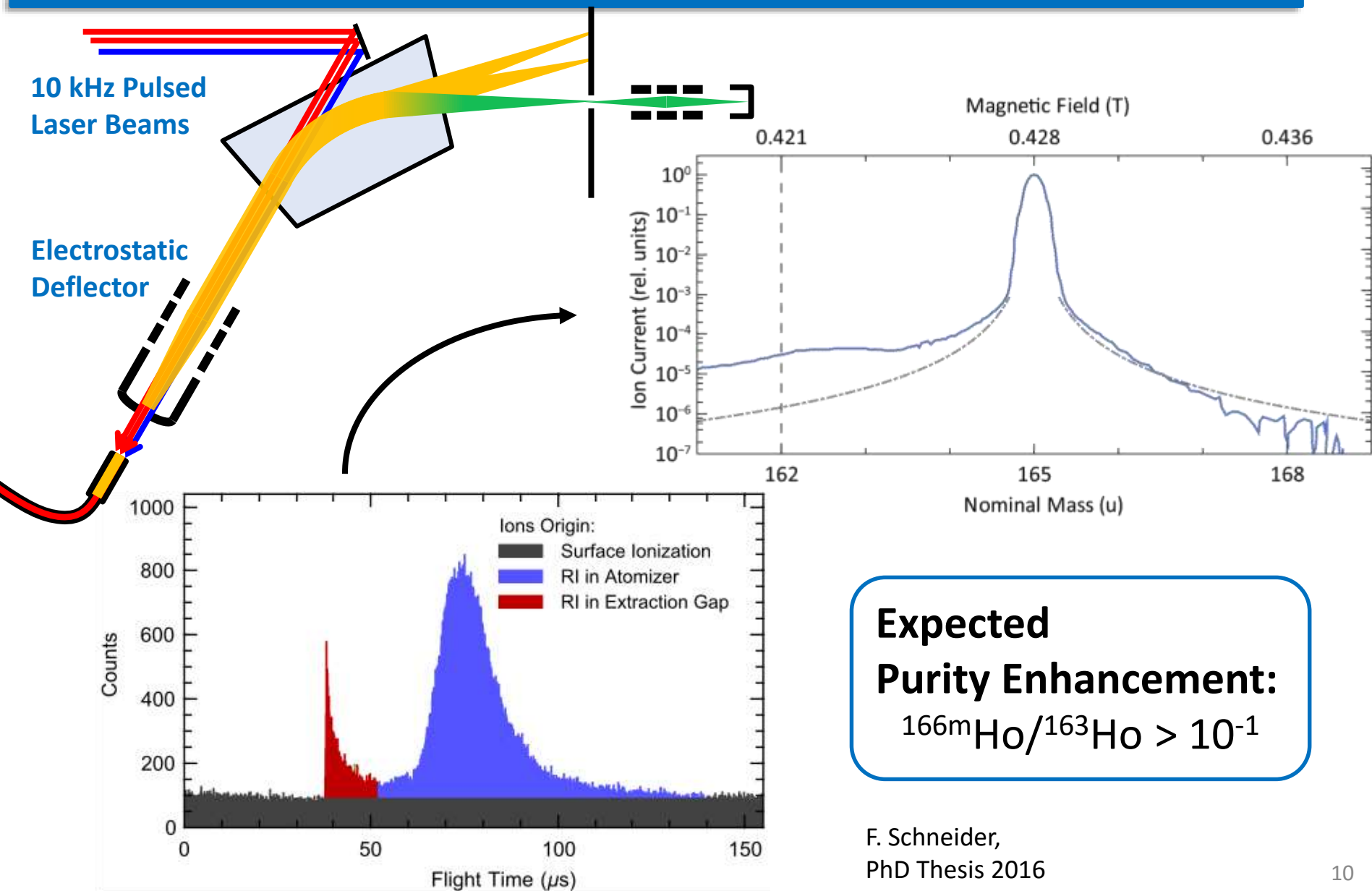
Separation demonstrated on stable holmium

Next Step

AMS measurements @ DREAMS facility to confirm purity



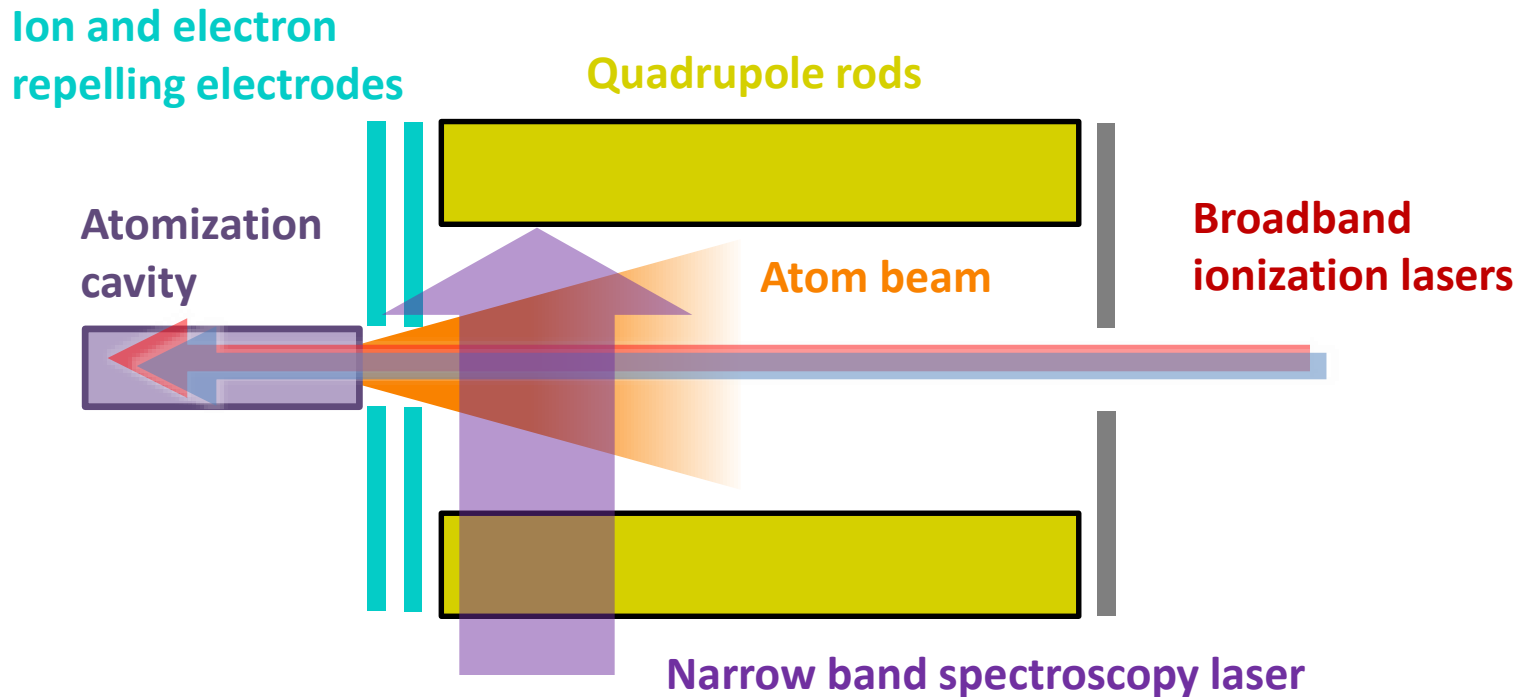
Ion Beam Gating



F. Schneider,
PhD Thesis 2016

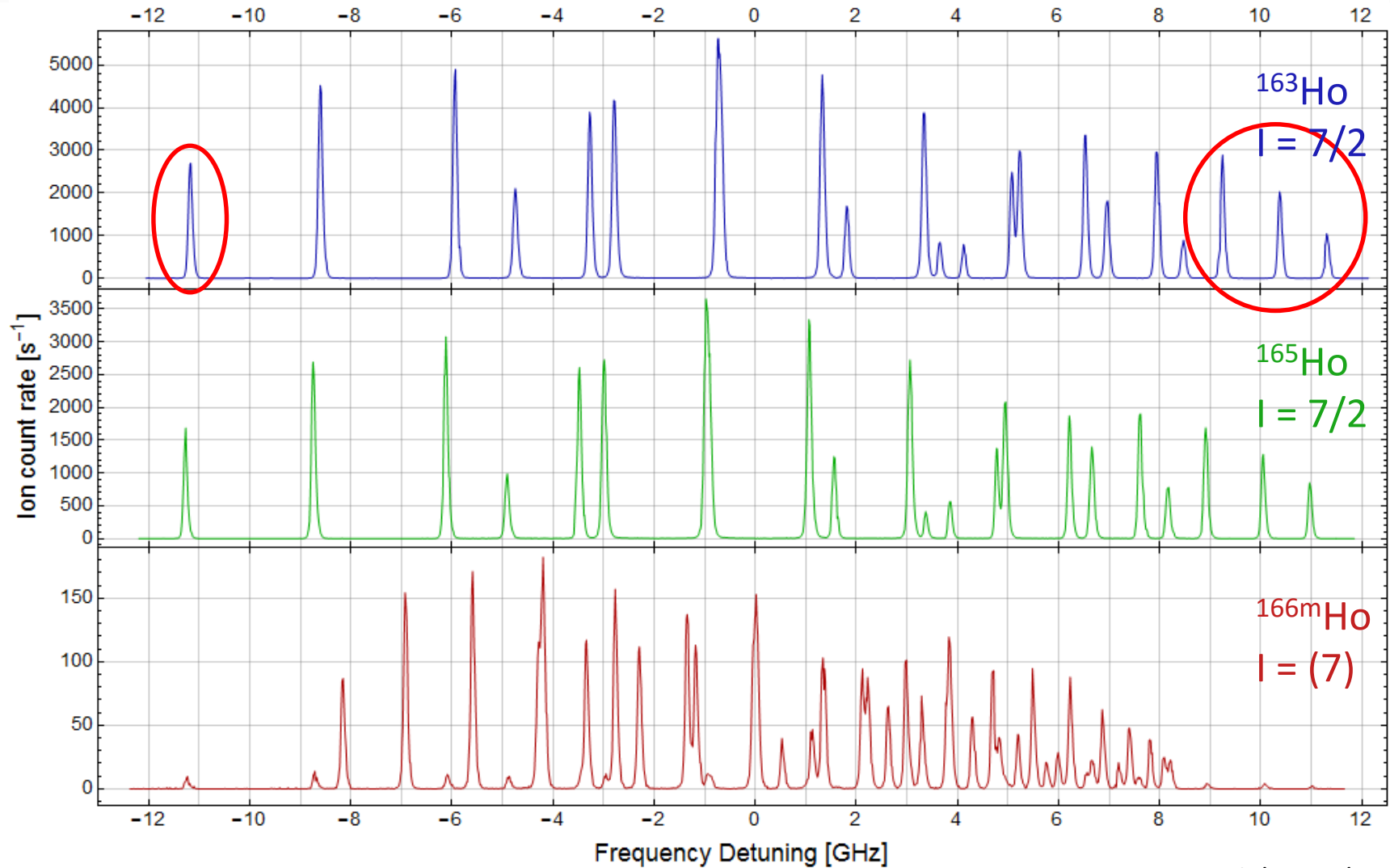
Hot Cavity High Resolution Spectroscopy

Perpendicular Irradiated Laser Ion Source PI-LIST @ RISIKO



- Strong suppression of background
- Radial confinement by RF field
- Drastic reduction of Doppler broadening (typically 1 – 3 GHz in-source) down to < 100 MHz

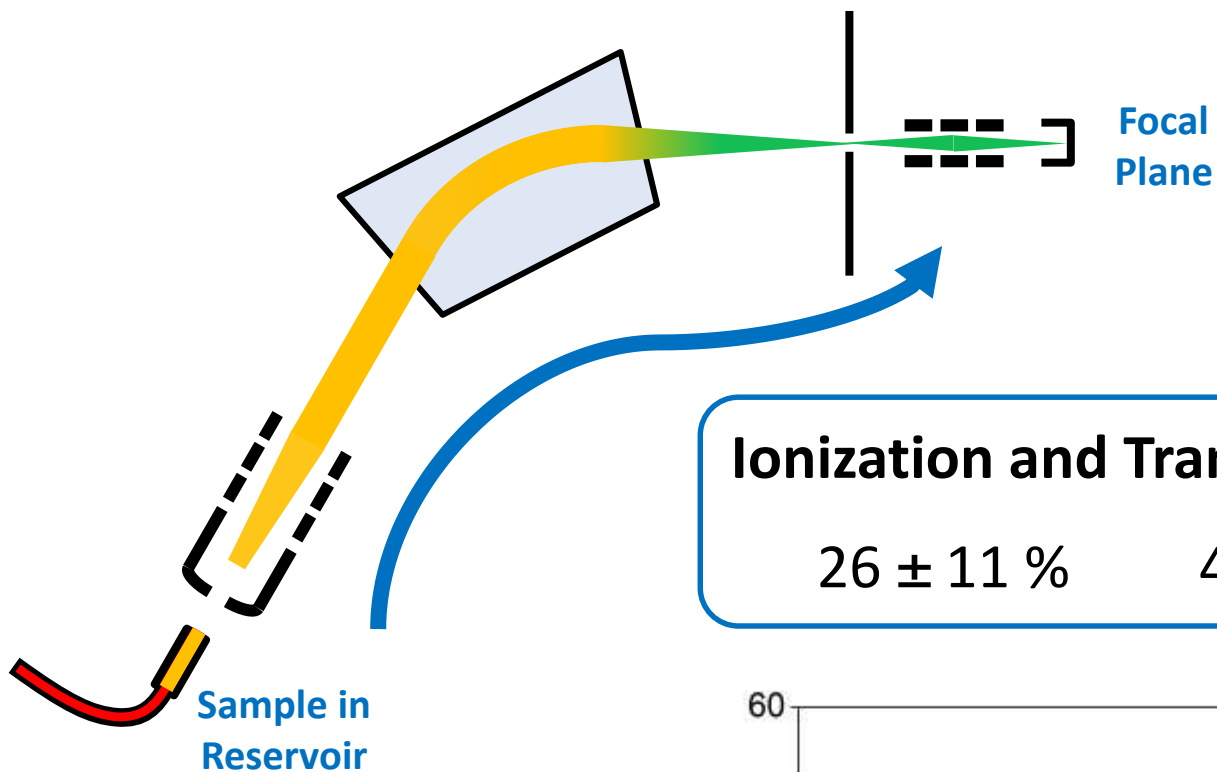
HFS Selective Ionization of ^{163}Ho



Isotope selective ionization possible to enhance source purity

R. Heinke *et al.*,
to be published (2017)

Efficiency of Isotope Separation

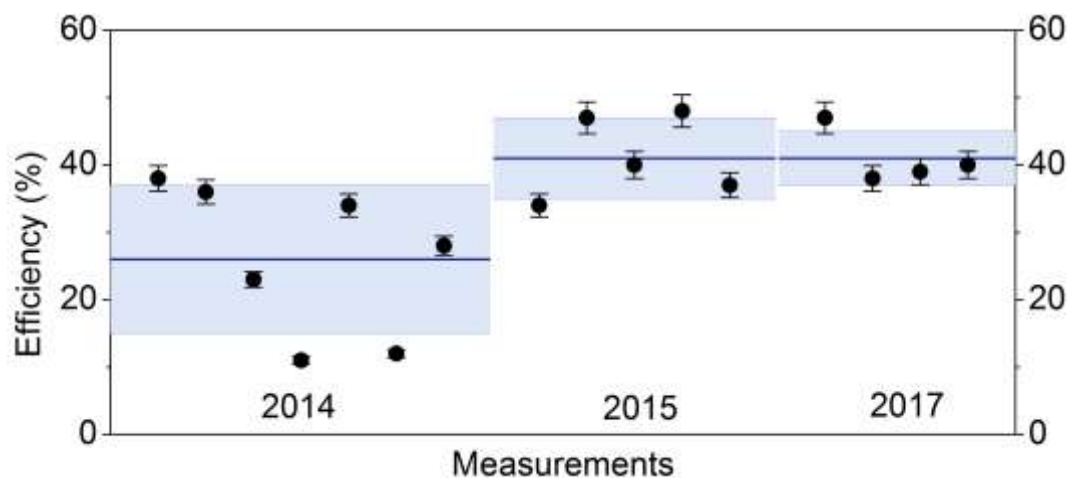


Ionization and Transmission Efficiency:

$26 \pm 11 \%$

$41 \pm 6 \%$

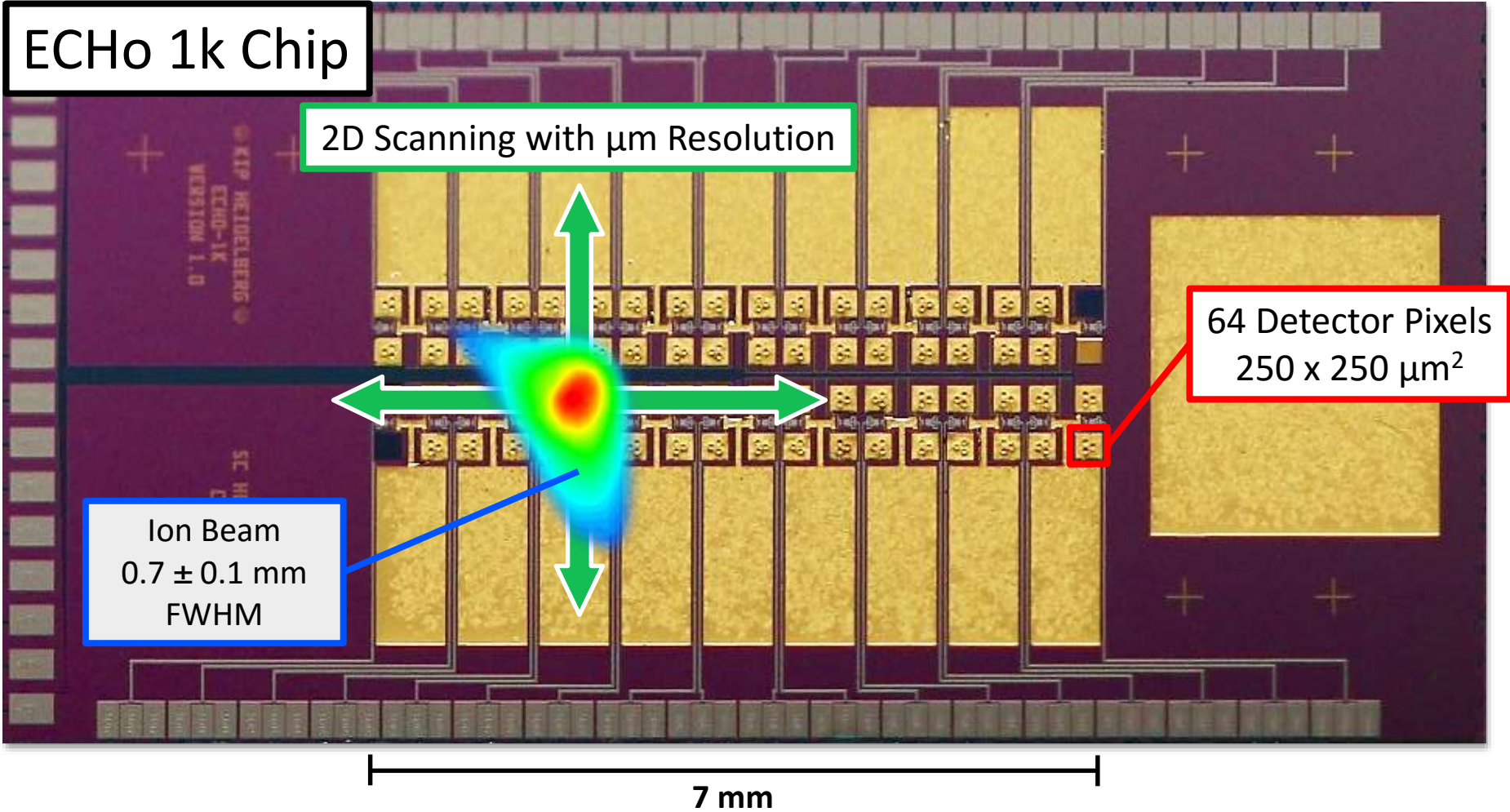
$41 \pm 4 \%$



F. Schneider *et al.*,
NIM B **376**, 388 (2016)

T. Kieck *et al.*,
to be published (2017)

Direct Ion Implantation @ RISIKO



Geometric Efficiency: $25 \pm 5 \%$

T. Kieck *et al.*,
to be published (2017)

Status of ^{163}Ho Production for sub-eV Sensitivity

	Radiochemical Purity		^{163}Ho Efficiency
	$^{166\text{m}}\text{Ho}/^{163}\text{Ho}$	$^{170,171}\text{Tm}$	
1. Production	10^{-4}	6 GBq	
2. Chemical Separation	-	not measurable	$95 \pm 1 \%$
3. Isotope Separation	10^{-5}		$41 \pm 4 \%$
4. Ion Beam Gating	10^{-1}		$\sim 99 \%$
5. (HFS Selection	$< 10^{-4}$		$\sim 1 \%$)
6. Ion Implantation	-		$25 \pm 5 \%$
Total	10^{-10}	(ECHO limit = 10^{-9})	$10 \pm 2 \%$

- Already meeting future phase purity requirements
- Source production almost finished for large scale experiment (0.6 of 1 MBq implantation dose)

Conclusion and Outlook

- Large amount of ^{163}Ho produced and purified
- Implantation into detectors established with 10 % efficiency
 - Source production almost finished for future large scale experiment
- Purification process already meeting future phase requirements
- More than 200 MMCs successfully implanted

- Further improvements of purity possible with isotope selective ionization
- AMS measurement to confirm $^{166\text{m}}\text{Ho}$ suppression



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